

# **ANION EXCHANGE RESIN TOKEM-860**

TR 2227-025-72285630-2011

Strong base anion exchange resin (gel type) with high chemical stability and mechanical strength.

It is produced in OH– form. Conversion to OH– form is not less than 95%. It contains minimum amounts of iron and chloride ions and organic compounds. Its high purity allows using the anion exchange resin for deep water demineralization.

GENERAL DESCRIPTION		
Matrix	Styrene-DVB	
Functional group	quaternary ammonium base groups(type 1)	
Polymer structure	gel	
Ionic form	OH <sup>-</sup> hydroxyl	

#### Application area:

Anion exchange resin TOKEM-860 can be applied in such processes as:

- process medium treatment
- deep water purification;
- production of ultrapure materials for food, health and pharmaceutical industries;
- separation and extraction of non-ferrous metals.

### Physical and Chemical Characteristics:

CHARACTERISTICS	STANDARD VALUE	
Appearance	Spherical beads, light yellow to brown in colour	
PARTICLE SIZE DISTRIBUTION		
Particle size range, mm	0.40-1.25	
Volume of effective size fraction, % min	97	
Effective particle size, mm max	0.6	
Uniformity coefficient, max	1.6	
Volume factor in OH- form, cm <sup>3</sup> /g	2.7-3.3	
Osmotic stability, %, min	94	
Total uncracked beads as shipped, %, min	97	

#### Table con'd (Physical and Chemical Characteristics)

Total capacity, mmol/cm3 (mg-eq/cm3), min	1.20
Equilibrium static exchange capacity, mmol/cm3 (mg-eq/cm3), min	1.10
Dynamic exchange capacity with full regeneration, mmol/m³ (g-eq/m³), min	1050
Water product oxidation in oxygen equivalent, mg/l max	0.60
Iron mass fraction, % max	0.03
Mass fraction of chloride ions, mg/cm3, max	0.400
Alkali mass fraction, mmol/g, max	0.0005
Anion exchange resin content in CO3 form, % max	6.0
Shipping weight, g/cm <sup>3</sup>	0.64-0.74
Particle density, g/cm <sup>3</sup>	1.06-1.10

## **Physical and Chemical Characteristics:**

SUGGESTED OPERATING CONDITIONS AND MODES:		
Bed depth, mm min	800	
Pressure drop coefficient, kPa · h/m²	1.35	
Temperature limit, ℃ in OH <sup>-</sup> form	60	
p H limit	1–14	
Swelling at Cl <sup>-</sup> →OH <sup>-</sup> , %	20	
Regenerant, %	(3-4) Na O H	
Total rinse requirement, BV	3-6	
Backwashing bed expansion, %	80-100	